

ABSTRACT

5 A right-angled electrical connector (30) has a one-piece electrically insulating body (32) molded over a subassembly (10) that includes a first electrically conductive member 12 with a hollow end (16) and an electrical contact (18a) mounted within the hollow end (16). In the mold the contact pin (18a) is electrically isolated from the member (12) and electrically insulating material of the body 32 flows around the contact pin (18a).